

Electromagnetic Flow Meter

KWQTLD/C Series

The Ketwells, KWQTLD/C Series Insertion electromagnetic flow meter is designed for accurate measurement of conductive liquids in a wide range of industrial applications. It provides a reliable and economical solution for flow measurement, especially in large-diameter pipelines.



- **Pipe Size Range:** Suitable for pipes ranging from DN50 to DN3000.
- **Hot-Tap Installation:** Can be configured with threaded connections for hot-tap applications, allowing installation and retraction of the sensor without interrupting the process or shutting down the pipeline.
- **Cost Efficiency:** Offers a significantly more economical alternative to full-bore magnetic flow meters, particularly in large pipeline installations.
- **Quick Delivery:** Faster production and delivery lead times compared with full-bore options.

Features

- No moving parts, no pressure loss and require very less maintenance.
- More economical option for large pipelines flow measurement.
- It can achieve hot-tapping online installation.
- Simple structure, light weight and easy to transport.
- Bi-directional flow measurement.
- Automatic self-diagnosis.
- Protection Class: IP68 (sensor submersible) available.



Applications

- Water supply and distribution
- Wastewater treatment
- Industrial process monitoring
- Cooling water systems
- Irrigation and agricultural water management

Benefits

- **Continuous Operation:** Hot-tap design ensures uninterrupted process flow.
- **Lower Investment:** Reduced cost for large pipeline measurement without compromising accuracy.
- **Ease of Maintenance:** Retractable sensor allows convenient servicing and replacement.

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Technical Data

| | | |
|----------------------|--|--|
| Size | DN50-DN3000 (2"-120") | |
| Accuracy | ±1.5% of reading at flow velocity ≥ 0.5m/s ; ±1.0% is customized | |
| Velocity | 0.1~15 m/s | |
| Repeatability | ≤0.17% | |
| Structure | Compact / remote, cable length 10m standard, 100m max | |
| Conductivity | > 5 μS/cm, demineralized water > 20 μS/cm | |
| Protection Grade | Transmitter: IP65 standard, IP67 optional | |
| | Sensor: IP65 standard, IP68 (submersible, only available for remote type) | |
| Electrode | SS316L | |
| Power Supply | 85~250 VAC (50/60 Hz), or 8~36 VDC; Optional 3.6V Battery Powered | |
| Power Consumption | <20W | |
| Signal Output | Analog | 4~20mA (load resistor 0~750Ω) |
| | Frequency | Forward & reverse flow output with a frequency range of 1~5000Hz |
| | Alarm | Two isolated open collector transistor (OCT) outputs for alarm signals |
| Communication | RS485 MODBUS standard, HART, GPRS, PROFIBUS optional | |
| Display | LCD Display,128X128mm, three lines, 4 buttons | |
| Ambient Temperature | -20 °C~60 °C | |
| Fluid Temperature | -20 °C~80 °C | |
| Process Connection | 1" NPT thread ball valve | |
| Sensor Material | Probe material: PEEK | |
| | Valve: SS304 | |
| | Pole: SS304 | |
| Transmitter Material | Aluminium alloy with epoxy painting | |
| Nominal Pressure | 1.6 Mpa | |
| Display | Instantaneous flow, total flow, flow velocity | |
| Function | High and low alarm, empty pipe alarm, exciting alarm, self-diagnosis | |
| Totalizer | Three built-in totalizers: forward flow, reverse flow and net flow | |
| Display Unit | L/s, L/m, L/h, m3/s, m3/m, m3/h, UKG, USG, gal/s, gal/m, gal/h, kg/s, kg/m, kg/h,t/s, t/m, t/h | |
| Language | English, Chinese, Italian, Portuguese, French, Spanish, Korean | |

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Flow Range Table (Unit: m³/h)

| Size | | Flow Range & Velocity Table | | | | | | | |
|--------|------|-----------------------------|---------|---------|--------|--------|---------|--------|--------|
| mm | Inch | 0.1 m/s | 0.2 m/s | 0.5 m/s | 1 m/s | 4 m/s | 10 m/s | 12 m/s | 15 m/s |
| DN3 | 1/8" | 0.003 | 0.005 | 0.013 | 0.025 | 0.102 | 0.254 | 0.305 | 0.382 |
| DN6 | 1/4" | 0.01 | 0.02 | 0.051 | 0.102 | 0.407 | 1.017 | 1.221 | 1.526 |
| DN10 | 3/8" | 0.028 | 0.057 | 0.141 | 0.283 | 1.13 | 2.826 | 3.391 | 4.239 |
| DN15 | 1/2" | 0.064 | 0.127 | 0.318 | 0.636 | 2.543 | 6.359 | 7.63 | 9.538 |
| DN20 | 3/4" | 0.113 | 0.226 | 0.565 | 1.13 | 4.522 | 11.304 | 13.56 | 16.956 |
| DN25 | 1" | 0.177 | 0.353 | 0.883 | 1.766 | 7.065 | 17.663 | 21.2 | 26.494 |
| DN32 | 1¼" | 0.289 | 0.579 | 1.447 | 2.894 | 11.575 | 28.938 | 34.73 | 43.407 |
| DN40 | 1½" | 0.452 | 0.904 | 2.261 | 4.522 | 18.086 | 45.216 | 54.26 | 67.824 |
| DN50 | 2" | 0.707 | 1.413 | 3.533 | 7.065 | 28.26 | 70.65 | 84.78 | 10.598 |
| DN65 | 2½" | 1.19 | 2.39 | 5.97 | 11.94 | 47.76 | 119.4 | 143.3 | 179.1 |
| DN80 | 3" | 1.81 | 3.62 | 9.04 | 18.09 | 72.35 | 180.86 | 217 | 271.3 |
| DN100 | 4" | 2.83 | 5.65 | 14.13 | 28.26 | 113.04 | 282.6 | 339.1 | 423.9 |
| DN125 | 5" | 4.42 | 8.83 | 22.08 | 44.16 | 176.63 | 441.56 | 529.9 | 662.34 |
| DN150 | 6" | 6.36 | 12.72 | 31.79 | 63.59 | 254.34 | 635.85 | 763 | 953.78 |
| DN200 | 8" | 11.3 | 22.61 | 56.52 | 113.04 | 452.16 | 1130.4 | 1356 | 1696 |
| DN250 | 10" | 17.66 | 35.33 | 88.31 | 176.53 | 706.5 | 1766.25 | 2120 | 2649 |
| DN300 | 12" | 25.43 | 50.87 | 127.2 | 254.34 | 1017 | 2543.4 | 3052 | 3815 |
| DN350 | 14" | 34.62 | 69.24 | 1731 | 3461.9 | 1385 | 3461.85 | 4154 | 5193 |
| DN400 | 16" | 45 | 90 | 2261 | 452 | 1809 | 4522 | 5426 | 6782 |
| DN450 | 18" | 57 | 114 | 2861 | 572 | 2289 | 5723 | 6867 | 8584 |
| DN500 | 20" | 71 | 141 | 3533 | 707 | 2826 | 7065 | 8478 | 10598 |
| DN600 | 24" | 102 | 203 | 5087 | 1017 | 4069 | 10174 | 12208 | 15260 |
| DN700 | 28" | 138 | 277 | 6924 | 1385 | 5539 | 13847 | 16617 | 20771 |
| DN800 | 32" | 181 | 362 | 9043 | 1809 | 7235 | 18086 | 21704 | 27130 |
| DN900 | 36" | 229 | 458 | 1145 | 2289 | 9156 | 22891 | 27469 | 34336 |
| DN1000 | 40" | 283 | 565 | 1413 | 2826 | 11304 | 28260 | 33912 | 42390 |
| DN1200 | 48" | 407 | 814 | 2035 | 4069 | 16278 | 40694 | 48833 | 61042 |
| DN1400 | 56" | 554 | 1108 | 2769 | 5539 | 22156 | 55390 | 66468 | 83084 |
| DN1600 | 64" | 723 | 1447 | 3617 | 7235 | 28938 | 72346 | 86815 | 108518 |
| DN1800 | 72" | 916 | 1831 | 4578 | 9156 | 36625 | 91562 | 109875 | 137344 |
| DN2000 | 80" | 1130 | 2261 | 5652 | 11304 | 45216 | 113040 | 135648 | 169560 |
| DN2200 | 88" | 1368 | 2736 | 6839 | 13678 | 54711 | 136778 | 164134 | 205168 |
| DN2400 | 96" | 1628 | 3256 | 8139 | 16278 | 65111 | 162778 | 195333 | 244166 |
| DN2600 | 104" | 1910 | 3821 | 9552 | 19104 | 76415 | 191038 | 229245 | 286556 |
| DN2800 | 112" | 2216 | 4431 | 11078 | 22156 | 88623 | 221558 | 265870 | 332338 |
| DN3000 | 120" | 2543 | 5087 | 12717 | 25434 | 101736 | 254340 | 305208 | 381510 |

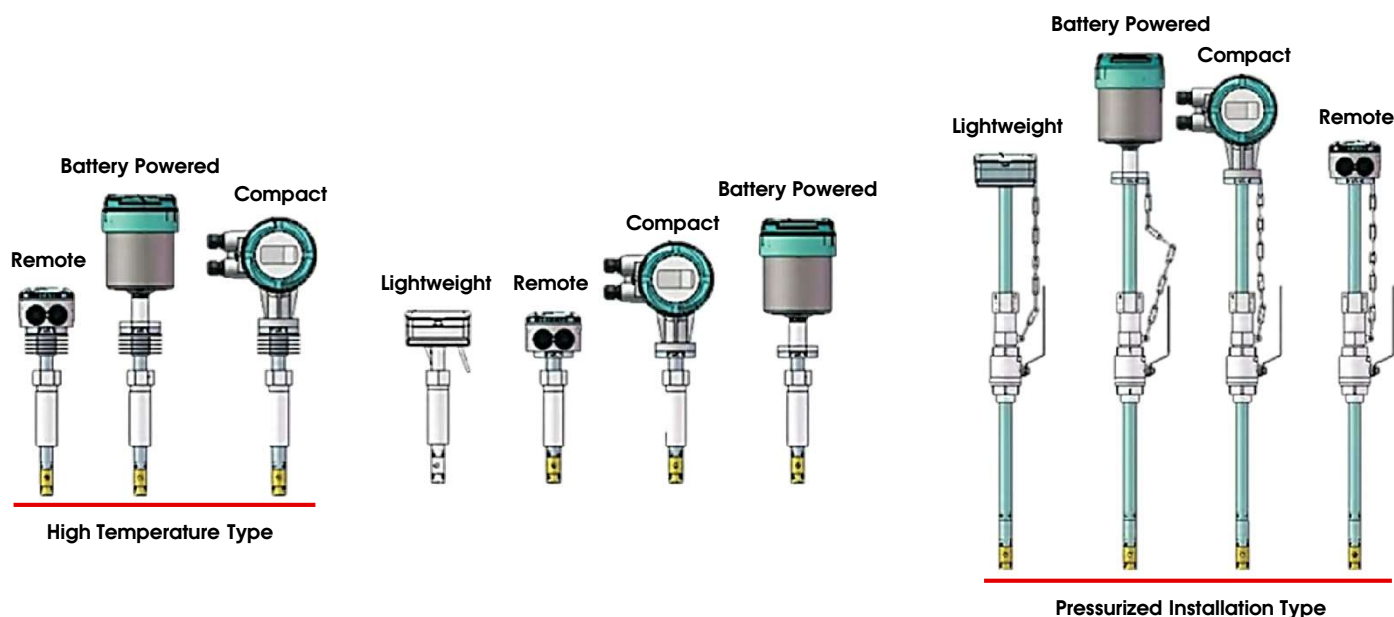
Remark : Recommend flow velocity range 0.5~15 m/s

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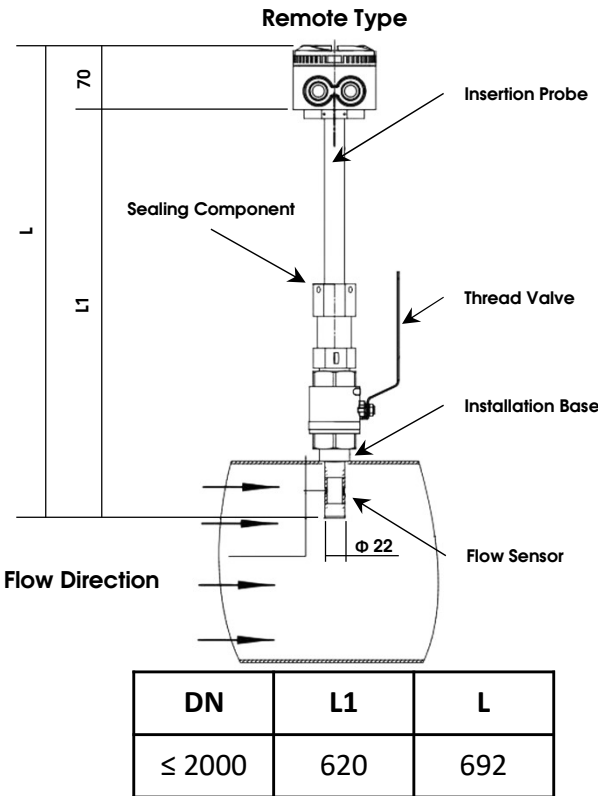
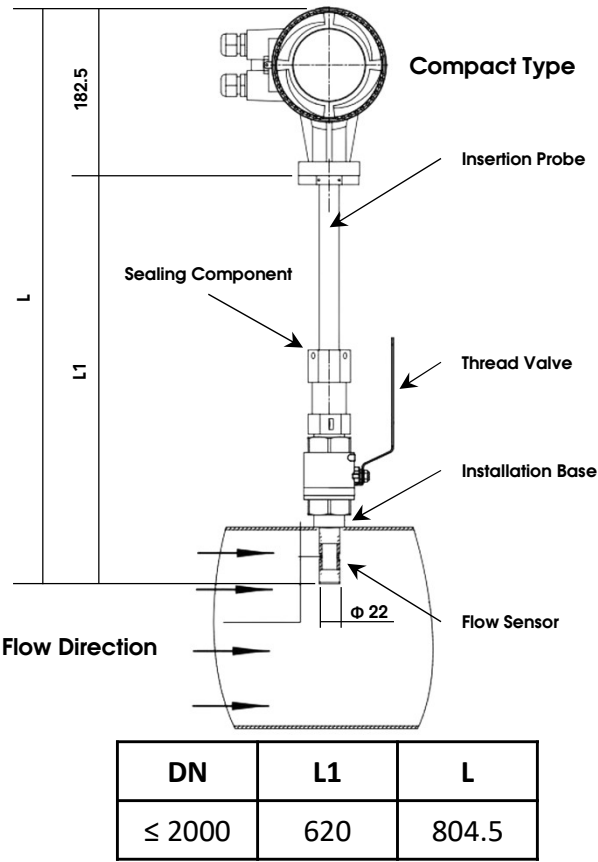
KWQTLD/C Series

Selection Table

| Series | KWQTLD/C | | | |
|--------------------|----------|------|-------------------------|---|
| Caliber Size | | XXXX | DN50 - DN3000 / 2"-120" | |
| Structure | | | 1 | Compact |
| | | | 2 | Remote |
| | | | 3 | Compact with Explosion Proof |
| | | | 4 | Remote with Explosion Proof |
| Electrode Material | | | 1 | SS316L |
| | | | 2 | Hastelloy B |
| | | | 3 | Hastelloy C |
| | | | 4 | Others |
| Power Supply | | | G | 20~36 VDC |
| | | | E | 85~265 VAC |
| | | | SD | 9~36 VDC Solar Power |
| | | | B | 3.6V Battery Powered |
| Signal Output | | | A | 4~20 mA + Pulse + RS485 MODBUS |
| Communication | | | B | 4~20 mA + HART |
| | | | C | 4~20 mA + Profibus |
| | | | D | GPRS |
| Protection Grade | | | 1 | IP65 Transmitter + IP65 Sensor |
| | | | 2 | IP65 Transmitter + IP68 Sensor (Remote) |
| Transmitter | | | A | Square |
| | | | B | Round |
| Insertion | | | 1 | 1" NPT Thread Ball Valve |
| | | | 2 | 1" NPT Thread |

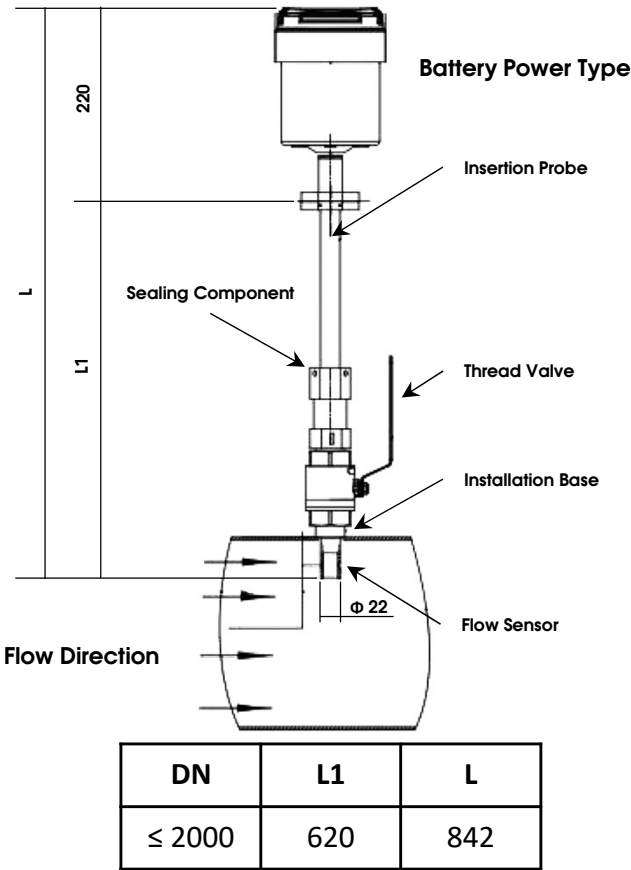


Dimension



Insertion depth L1:

- Pipe diameter \leq DN500, insertion depth is 1/2 diameter.
- Pipe Diameter DN500 - DN1000 insertion depth is 1/4 diameter.
- Pipe diameter $>$ DN1000, insertion depth is 1/8 diameter.



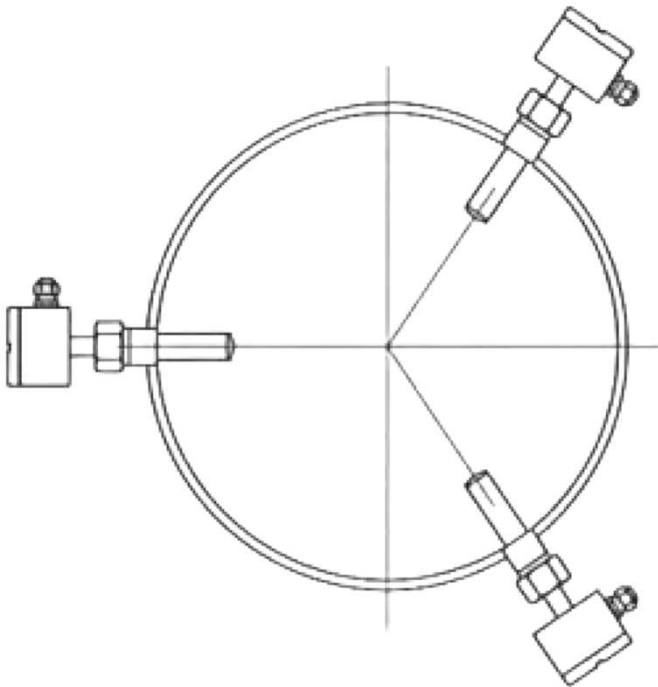
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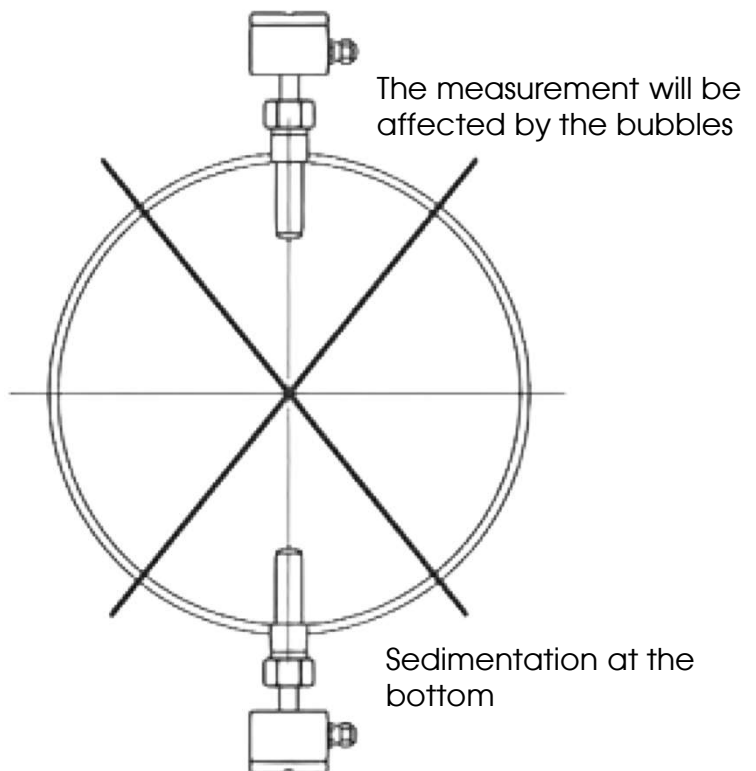
Mounting Position

- Suggestion of the mounting position is on the vertical pipeline, but make sure that the flow is upward. The meter is 90° to the pipeline.
- The meter should be on the side of the pipeline and make sure the electrodes must be fully immersed in the medium when the meter is mounted in the level pipeline as shown in figure below.

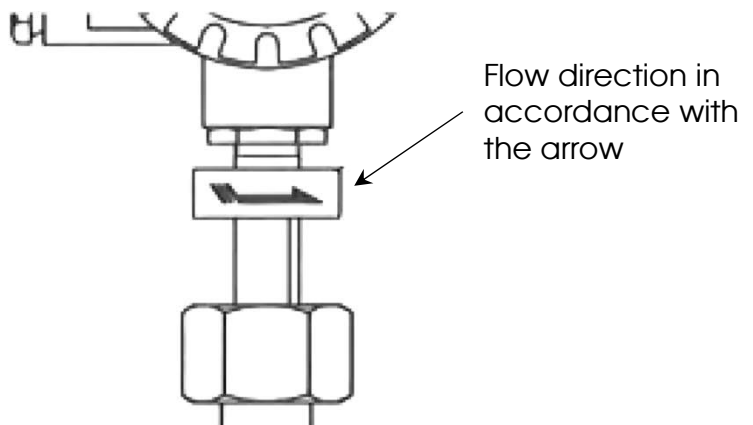
Correct Mounting



False Mounting



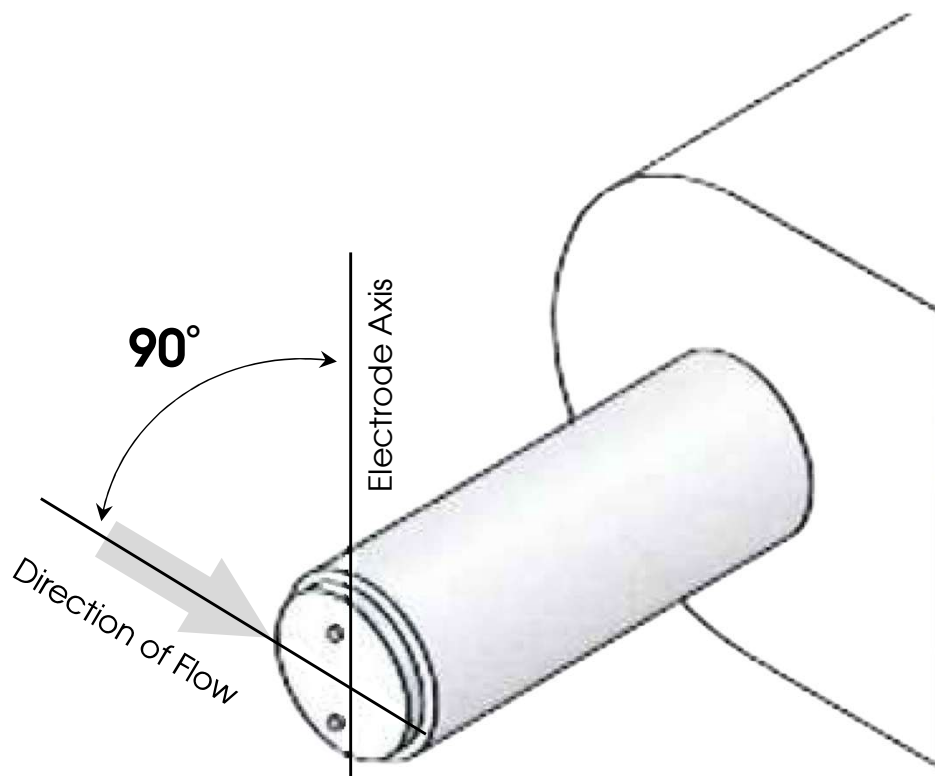
- The position of the meter shall not be less than 10xDN (DN: Size) on the upward pipeline, and 5xDN on the lower.
- The flow must be in the direction in accordance with the arrow shown on the meter.



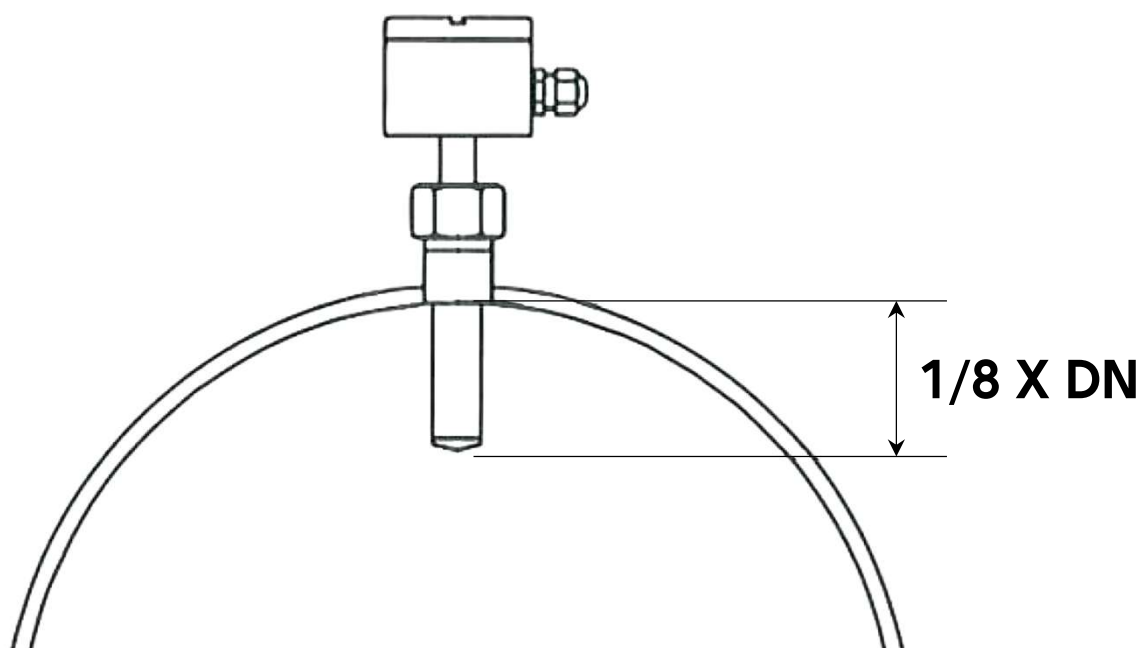
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- The electrodes must be in 90° with the flow. See figure below.



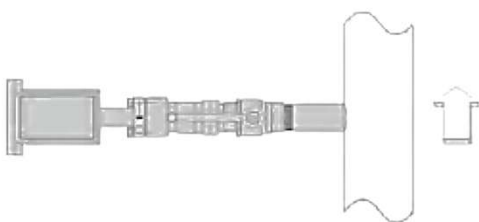
- The electrodes must be in 90° with the flow. See figure below.



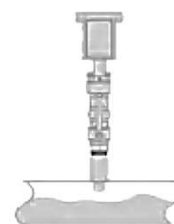
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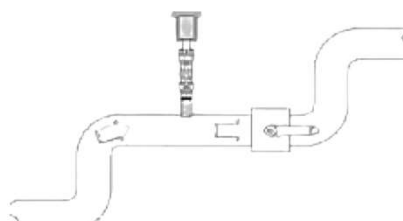
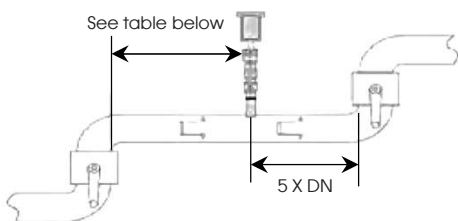
In vertical installations an ascending flow is preferable. For vertical installations with descending flow direction contact the manufacturer



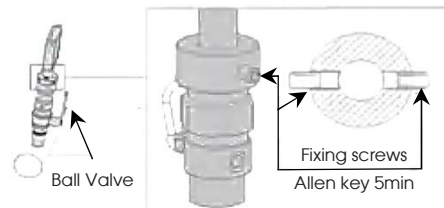
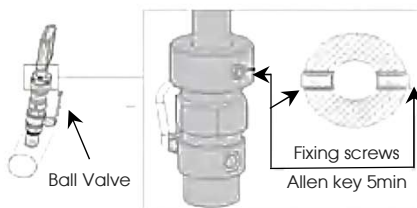
Avoid a partially empty pipe, during operation the pipe must be either completely full of liquid or completely empty



Install the sensor away from bends and hydraulic accessories



Tighten the two fixing screws before opening the ball valve



| Disturbance upstream from the measuring point | Min upstream straight length in multiples of conduit diameter | |
|---|---|---|
| | Valid for a measurement at the point of mean axial velocity | Valid for a measurement on the axis of the pipe |
| 90° elbow or a t-bend | 50 | 25 |
| Several 90° coplanar bends | 50 | 25 |
| Several 90° non-coplanar bends | 80 | 50 |
| Total angle convergent 18 to 36° | 30 | 10 |
| Total angle divergent 14 to 28° | 55 | 25 |
| Fully opened butterfly valve | 45 | 25 |
| Fully opened plug valve | 30 | 15 |